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employ a single system and to not intermix millimeters and inches. Reference information is shown in parentheses ().

2.0 APPLICABLE DOCUMENTS

The following documents of issue currently in effect form a part of this specification to the extent specified herein.

2.1 IPC¹

IPC-A-25A Multipurpose Test Board Artwork Films

IPC-B-25A Master Drawing Master Drawing, Multipurpose Test Board

IPC-T-50 Terms and Definitions

IPC-RB-276 Qualification and Performance of Rigid Printed Boards

IPC-TM-650² Test Methods Manual

TM 2.1.1 Microsectioning

TM 2.3.23 Cure (Permanency) Thermally Cured Solder Masks

TM 2.3.23.1 Cure (Permanency) UV Initiated Dry Film Solder Masks

TM 2.3.25 Detection of Ionizable Surface Contamination (Static Method)

TM 2.3.26 Detection of Ionizable Surface Contamination (Dynamic Method)

TM 2.3.26.1 Ionizable Detection of Surface Contaminants (Static Method)

TM 2.3.31 Relative Degree of Cure in UV Curable Material

TM 2.3.38 Inspection Test for Organic Contaminates on Printed Wiring Board and Assembly Surfaces

TM 2.3.39 Identification of Residual Organic Non-Ionic Contaminates on Printed Wiring Boards and Assembly Surfaces

TM 2.3.42 Identification of Solder Mask Products Using Fourier Transform Infrared Spectroscopy (FTIR)

TM 2.4.27.2 Solder Mask Abrasion (Pencil Method)

TM 2.4.28.1 Adhesion, Solder Mask (Over Melting and Non-Melting Metals)

TM 2.4.29 Adhesion, Solder Mask—Flexible Circuits

TM 2.5.6.1 Dielectric Strength, Polymer Solder Mask, and/or Conformal Coatings

TM 2.6.1 Fungus Resistance, Printed Wiring Materials

TM 2.6.3.1 Moisture and Insulation Resistance Polymeric Solder Masks and Conformal Coating

TM 2.6.7.1 Thermal Shock—Polymer Solder Mask Coatings

TM 2.6.11 Hydrolytic Stability—Solder Masks and Conformal Coatings

TM 2.6.14 Resistance to Electrochemical Migration Solder Masks

IPC-CC-830 Qualification and Performance of Electrical Insulating Compound for Printed Board Assemblies

J-STD-003 Solderability Test Methods for Printed Wiring Boards

J-STD-004 General Requirements for Electronic Soldering Fluxes

J-STD-006 Requirements for Electronic Grade Solder Alloys and Fluxed and Non-Fluxed Solid Solders for Electronic Soldering Applications

2.2 Underwriters' Laboratories³

UL 94 Tests for Flammability of Plastic Materials for Parts in Devices and Appliances

2.3 ASTM⁴

ASTM D2863 Oxygen index testing

3.0 REQUIREMENTS

3.1 Terms and Definitions The definition of terms shall be in accordance with IPC-T-50 and the following. In the event of conflict, the definitions specified herein shall take precedence.

3.1.1 Bleeding The flowing of a liquid solder mask coating beyond the areas of the image as applied.

3.1.2 Blisters Loss of adhesion typically caused by air or entrapped volatiles which appear under the mask during any high temperature thermal excursion.

3.1.3 Hydrolytic Stability The ability of an organic or polymeric material to withstand an irreversible change of state when exposed to an elevated temperature and humidity.

1. Institute for Interconnecting and Packaging Electronic Circuits, 2215 Sanders Road, Northbrook, IL 60062-6135

2. For convenience, all IPC-TM-650 Test Methods referenced herein are reprinted at the end of this standard

3. Underwriters' Laboratories, Inc., 1285 Walt Whitman Road, Melville, Long Island, NY 11746

4. American Society for Testing of Materials, 100 Barr Harbor Drive, West Conshohocken, PA 19428-2959

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